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(71) Applicants (for all designated States except US): Extrude Hone Corporation [US/US]; Extrude Hone Corporation, 1 Industry Boulevard, P.O. Box 1000, Irwin, PA (US). General Motors Corporation [US/US]; GM Powertrain, Mail code 486-805-013, 1629 N. Washington Avenue, Saginaw, MI 48340-2920 (US).

(72) Inventors; and

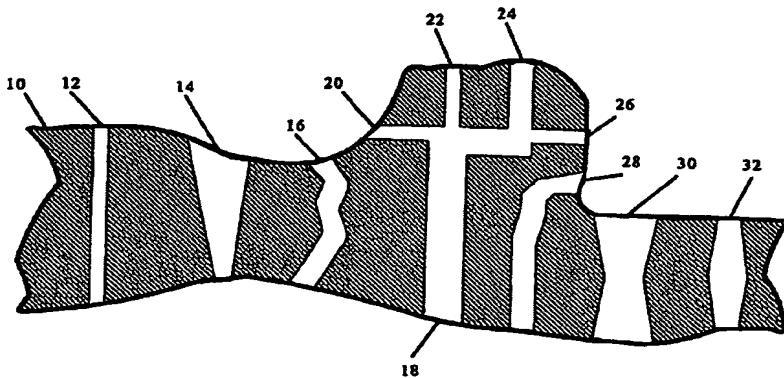
(75) Inventors/Applicants (for US only): RYNERSON, Michael, L. [US/US]; 100 Oxford Drive, Apt. 701, Monroeville, PA 15146 (US). HETZNER, James [US/US]; 3590 Calumet Drive, Saginaw, MI 48603 (US). FISHER, Judith, L. [US/US]; Judith L. Fisher, 523 Susanna Court, Pittsburgh, PA 15207 (US). MAAS, Daniel, J. [US/US]; 11833 Four Lakes Drive, S. Lyon, MI 48178 (US). NELSON, Donald, R. [US/US]; 47495 Warren, Canton, MI

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(54) Title: LAYERED MANUFACTURED ARTICLES HAVING SMALL-WIDTH FLUID CONDUCTION VENTS AND METHODS OF MAKING SAME



(57) Abstract: The invention utilizes a layered manufacturing process to produce an article (2) having at least one small-width fluid conduction vent (6) produced during the layered manufacturing process. Such small-width fluid conduction vents (6) may have any desirable cross-sectional shape, orientation, and curvature. The invention also includes articles (2) containing at least one small-width fluid conduction vent (6) wherein the article (2) and the small-width vent or vents (6) are simultaneously produced by a layered manufacturing process.

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